

ROLLER MILL BELTS





Roller mill belts

Roller mill machines are widely used in food-processing industries, for various applications such as grinding grains and barley to make bread, flour, and beer. These machines may also be used to produce a variety of powders and chemical products.

Megadyne Double Sided Roller Mill Belts are used in roller mills (food, corn, fruit, rice, flour, etc.) where the backside pulley has a reverse direction and relative slippage is necessary when the rolls are jammed.

Roller Mill Belts are available either Synchronous (8M, STD8 or 14M) on one side and Poly-V (PV-K or PV-L) on the other, double-sided synchronous or double-sided ribbed (PV-L). The ribbed profile allows functional slippage under jamming conditions and absorbs resulting torque spikes.



Commonly Used Roller Mill Belts

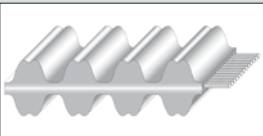
Synchronous with PV back				
ITEM CODE	DESCRIPTION	WIDTH (ribs)	LENGTH (mm)	COMMONLY USED SETS
1760RPPV43	1760 RPP8 PK 12 PV BACK	12	1760	SET of 3
2000RPPV43	2000 RPP8 PK 12 PV BACK	12	2000	SET of 3
2400RPPV43	2400 RPP8 PK 12 PV BACK	12	2400	SET of 3
1552STD8PVK16SL	1552 STD8 PK 16 PV BACK SUPER	16	1552	SET of 2
1552STD8PVK30SL	1552 STD8 PK 30 PV BACK	30	1552	
1552STD8PVK32SL	1552 STD8 PK 32 PV BACK	32	1552	
1778RPP14PV43	1778 RPP14 PK 12 PV BACK	12	1778	SET of 3
1760PLUS8PVK12	1760 SLV8 PK 12 PV BACK PLUS	12	1760	SET of 3
1760PLUS8PVK16	1760 SLV8 PK 16 PV BACK PLUS	16	1760	SET of 2
1760PLUS8PVK28	1760 SLV8 PK 28 PV BACK PLUS	28	1760	
1760PLUS8PVK36	1760 SLV8 PK 36 PV BACK PLUS	36	1760	
1800PLUS8PVK16	1800 SLV8 PK 16 PV BACK PLUS	16	1800	
2000SLV8PVK12	2000 SLV8 PK 12 PV BACK	12	2000	SET of 3
2400PLUS8PVK12	2400 SLV8 PK 12 PV BACK PLUS	12	2400	SET of 2
2400PLUS8PVK36	2400 SLV8 PK 36 PV BACK PLUS	36	2400	
1610SLV14PVK24	1610 SLV14 PK 24 PV BACK	24	1610	
1610SLV14PVK36	1610 SLV14 PK 36 PV BACK	36	1610	
1764SLV14PVL12SCA	1764 SLV14 PL 12 PV BACK R0068	12	1764	SET of 2
1764SLV14PVK12	1764 SLV14 PK 12 PV BACK	12	1764	SET of 3
1778PLUS14PVK12	1778 SLV14 PK 12 PV BACK PLUS	12	1778	SET of 3
1890PLUS14PVK12	1890 SLV14 PK 12 PV BACK PLUS	12	1890	SET of 3
1890PLUS14PVK24	1890 SLV14 PK 24 PV BACK PLUS	24	1890	
1764PTH14PVK12	1764 GLD14 PK 12 PV BACK	12	1764	SET of 3
2400GLD8PVK12SCA	2400 GLD8 PK 12 PV BACK GLD R0069	12	2400	SET of 2
Double sided synchronous				
ITEM CODE	DESCRIPTION	WIDTH (mm)	LENGTH (mm)	COMMONLY USED SETS
1778SLV14M60DDSD	1778 SLV14 DD 60	60	1778	SET of 2
1778SLV14M75DD	1778 SLV14 DD 75	75	1778	
Double sided PV				
ITEM CODE	DESCRIPTION	WIDTH (ribs)	LENGTH (mm)	COMMONLY USED SETS
18-1657/2	PV BELT 22 PL DD 1765 18-1657/2	22	1765	
18-9525/2	PV BELT 26 PL DD 1765 18-9525/2	26	1765	

Product



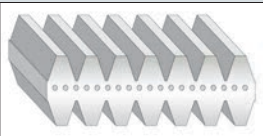
SYNCHRONOUS WITH PV BACK

The powerful solution.
When both slippage and power are required, this is the best solution.
Synchronous side available in either RPP or STD profiles.
Ribbed side available in either PV-K or PV-L profiles.



DOUBLE SIDED SYNCHRONOUS

The standard solution.
A complete range of belts, available in either RPP or STD profiles.
May be manufactured in different structures: standard, Silver or Gold.



DOUBLE SIDED POLY-V

The silent solution.
For applications where slippage is the name of the game and noise needs to be limited.
Available in either PV-K or PV-L profiles.

CASE STUDIES

Application:

Roller mill

Previous drive:

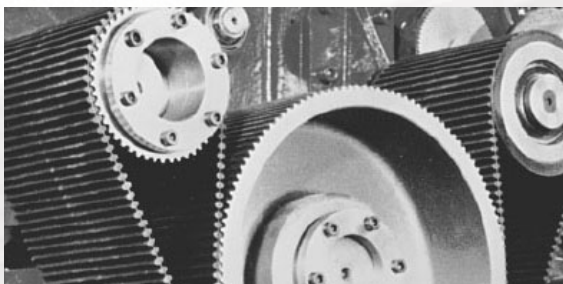
Competitor's standard synchronous belt with PV back

Previous drive problems:

The high load was causing pulley wear and tooth jumps that damaged the cords and consequently the belts.

Solution:

Megadyne's **SYNCHRONOUS 8M RPP GOLD WITH 12-RIBS PV-L**, with its high breaking strength cords.



Application:

Roller mill

Previous drive:

Competitor's set of synchronous belts with PV back.

Previous drive problems:

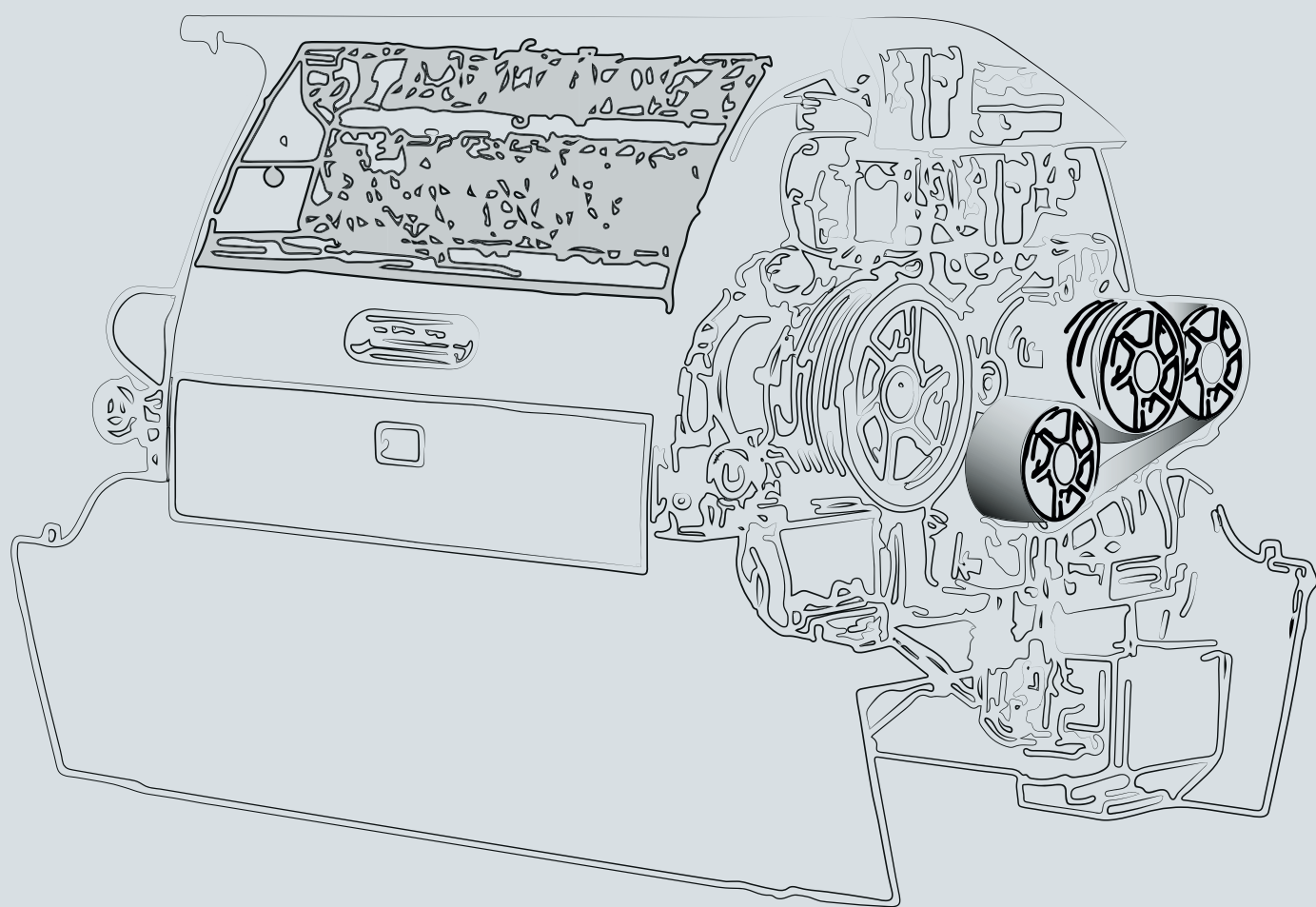
Tooth jump and requirement for increased power transmission within a limited amount of space.

Solution:

Megadyne's **35-RIBS-DOUBLE SIDED PV-L** for a smooth, powerful and narrow drive.



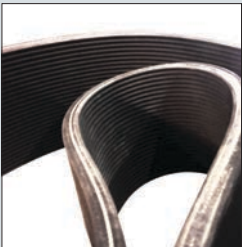
Roller mill machine



**SYNCHRONOUS
WITH PV BACK**



**DOUBLE SIDED
SYNCHRONOUS**



**DOUBLE SIDED
POLY-V**

BELT TYPE	Tooth pitch (mm)	Rib pitch (mm)	Maximum belt width (mm)	Maximum pitch length (mm)	Maximum number of ribs
Synchronous with PV back	8 & 14	3,56(PVK) & 4,70(PVL)	500	4400(8M) & 4956(14M)	-
Double sided synchronous	8 & 14	-	250/285	4400(8M) & 4956(14M)	-
Double sided PV	-	3,56(PVK) & 4,70(PVL)	500	5000	140/106